

Measurement uncertainty



- What is it?
- Why is it important?
- When and in what form will it be required?
- How is measurement uncertainty quantified?
- What contributes to measurement uncertainty?



ISO/IEC Guide 98-3:2008 Uncertainty of measurement - Part 3: Guide to the expression of uncertainty in measurement (GUM:1995).

The 'GUM' is also available as a free download from www.bipm.org, reference JCGM 100:2008.



In general, $x \pm y$ is interpreted by the analyst as 'the true value is in here somewhere'. Uncertainty estimation, done well, permits that interpretation.

When will the customer be able to interpret in this way?







Without any indication of the likely spread of results for each laboratory it is difficult to judge whether there is any real difference between them.

Using an estimate of repeatability (i.e. within batch precision) for each laboratory indicates that their results are different, as the error bars do not overlap. However, repeatability underestimates the likely spread of results as it does not cover the full variability of the method. Measurement uncertainty, when evaluated correctly, gives a more realistic estimate of the true spread of results. In this example, when the measurement uncertainty is taken into account, we can see that there is in fact no significant difference between the results.

Uncertainty evaluation allows the customer to make informed decisions as to whether sets of results are significantly different or whether limits have been breached.